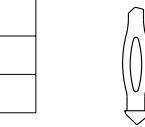


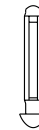


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PRODUCT NUMBER	PLATING PERFORMANCE LEVEL	APPLICATION
63741-1YY	TELCORDIA CO	STANDARD
63741-1YYLF		LEAD FREE
63741-5YY	TELCORDIA UE	STANDARD
63741-5YYLF		LEAD FREE

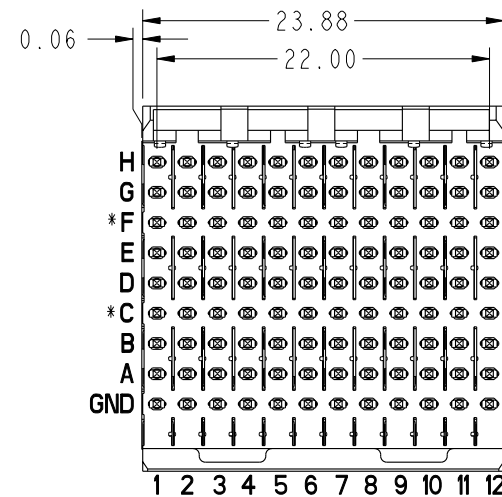
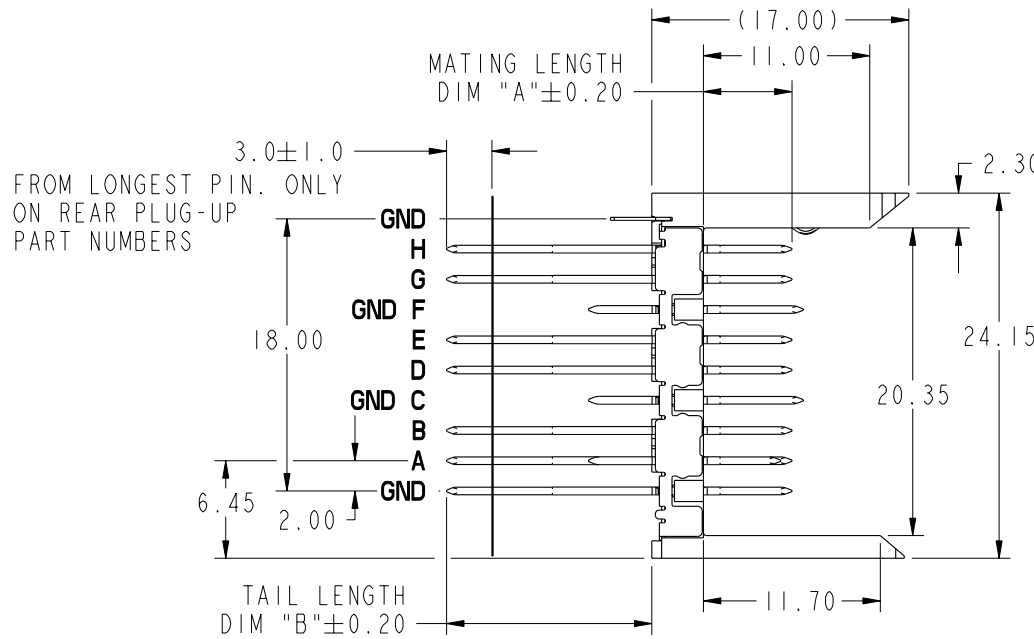
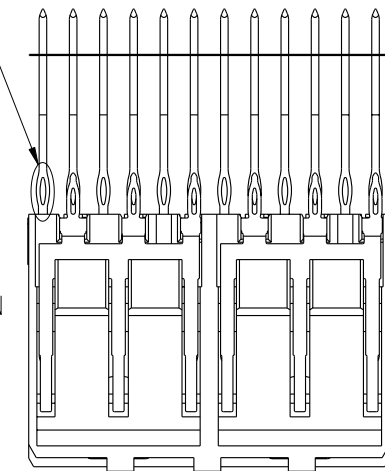


EYE OF NEEDLE  
PRESS FIT SECTION



BABY-H  
PRESS FIT SECTION

DETAIL A  
SCALE 4:1  
SEE NOTE 17

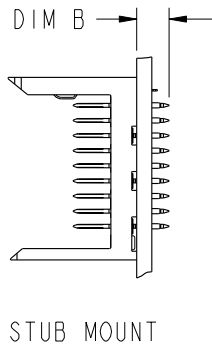
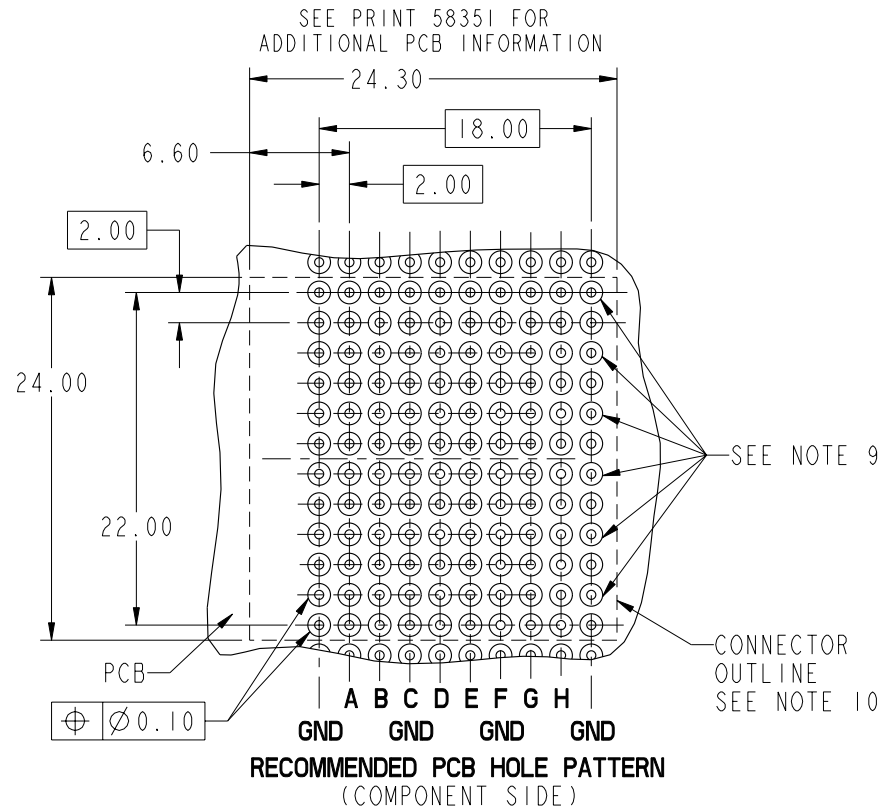
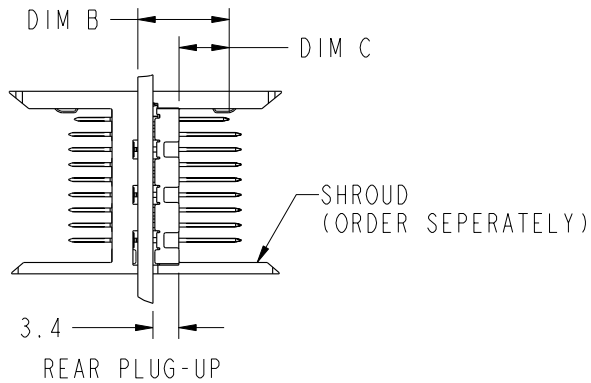


**\*ROW C AND F INFORMATION**  
 ODD NUMBER COLUMNS WITHIN ROW C & F ARE COMMONED TO GROUND INTERNALLY WITHIN THE HOUSING. THE EVEN NUMBER COLUMNS WITHIN ROW C & F ARE NOT. FOR MAXIMUM PERFORMANCE IT IS RECOMMENDED THESE EVEN COLUMNS BE GROUND COMMONED WITHIN PCB.  
 SEE NOTE 14

mat'l code				tolerances unless otherwise specified			CUSTOMER		FCI	
SEE NOTE 5							COPY		www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3		projection		title	
P	V06-0498	DCH	2006-05-30		0.XX ±0.13		MM		VERTICAL SIGNAL HDR 8 ROW	
R	V07-0181	DCH	2007-04-20	angles	.XXX ±.051		scale		P.F. 96 POS. SELECT LOAD EXT.	
S	V08-0010	HTB	2008-01-07		0° ±2°		A		product family METRAL 2000	
T	V08-0023	LP	2008-1-23	dr	E. KROPER.	2001-01-15	1:1		code	
-	-	-	-	enrg	J. VOLSTORF	2001-01-15			size	
M	V03-1156	TAB	2003-10-31	chr	J. VOLSTORF	2001-01-15			213	
N	V05-0814	VS	2005-09-21	appd	J. VOLSTORF	2001-01-15			sheet	
sheet index		revision	T	T	T	T	T	T	1 of 6	
		sheet	1	2	3	4	5	6		

PRODUCT NUMBER  
SEE SHEET 1

PRESS-FIT HOLES	OPTION 1
HOLE DIAMETER AFTER PLATING	Ø 0.65-0.80
DRILLED HOLE	Ø 0.81-0.86 (Ø 0.85 DRILL)
COPPER PLATING	0.025 MIN
SnPb PLATING	0.005-0.015



mat'l code SEE NOTE 5		tolerances unless otherwise specified		CUSTOMER		FCj www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ± 0.3	COPY	
T				linear	0.XX ± 0.13	projection	
				angles	.XXX ± .051		
				angles	0° ± 2°		
		dr	E. KROPER.	2001-01-15	MM		product family METRAL 2000
		enrg	J. VOLSTORF	2001-01-15			code 213
		chr	J. VOLSTORF	2001-01-15	scale 1:1		size
		appd	J. VOLSTORF	2001-01-15	A		dwg no 63741
sheet index	revision sheet						sheet 2

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PIN CODE NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN'S TAIL LENGTH				
			WHEN MATING TO A 74981 SERIES METRAL 1000 RECEPTACLE		WHEN MATING TO A 52066 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B,C, D,E,F,G & H	GROUND ROW	ROWS:A,B,D,E,G & H	ROW C & F	GROUND ROW
01*	5.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
22		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
30		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
05		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
35		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
48		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
40		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
65		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
09	17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10	
02*	5.75	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
44		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
31		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
06		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
36		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
49		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
25		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
66		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
10	17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10	
03*	6.50	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
45		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
32		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
07		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
37		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
50		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
41		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
24		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
11	17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10	



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\* STUB PINS - NO REAR PLUG-UP

\*\* THE GREATEST RANGE OCCURS WHEN THE B DIMENSION OF PIN 'GND' IS ONE SIZE SHORTER THEN THE OTHER PINS.

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER	FCI www.fciconnect.com	
ltr	ecr no.	dr	date	linear	0.X ±0.3	projection	COPY	
T					0.XX ±0.13		title	
					.XXX ±.051		VERTICAL SIGNAL HDR 8 ROW	
				angles	0° ±2°		P.F. 96 POS. SELECT LOAD EXT.	
				dr	E. KROPER. 2001-01-15		product family	METRAL 2000
				enrg	J. VOLSTORF 2001-01-15	size	dwg no	213
				chr	J. VOLSTORF 2001-01-15		A	63741
				appd	J. VOLSTORF 2001-01-15			
sheet index	revision sheet					scale	1:1	

PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN LENGTH				
			WHEN MATING TO A 74981 SERIES METRAL 1000 RECEPTACLE		WHEN MATING TO A 52066 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B,C, D,E,F,G & H	GROUND ROW	ROWS:A,B,D,E,G & H	ROW C & F	GROUND ROW
04*	7.25	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
46		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
33		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
08		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
38		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
51		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
42		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
67		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
12		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
19*	8.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
47		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
34		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
20		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
39		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
52		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
43		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
68		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
21		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10



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\* STUB PINS - NO REAR PLUG-UP

\*\* THE GREATEST RANGE OCCURS WHEN THE B DIMENSION OF PIN 'GND' IS ONE SIZE SHORTER THEN THE OTHER PINS.

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER		www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ± 0.3		COPY		title VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.	
T					0.XX ± 0.13		projection			
					.XXX ± .051					
				angles	0° ± 2°				product family METRAL 2000 code	
				dr	E. KROPER.	2001-01-15	scale		size	
				enr	J. VOLSTORF	2001-01-15	1:1		dwg no	
				chr	J. VOLSTORF	2001-01-15			A	
				appd	J. VOLSTORF	2001-01-15			63741	
sheet index	revision sheet								sheet 4	

SELECT LOAD PATTERNS													
METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63741-X01 STUB MOUNT SEE NOTE 16 LEAD FREE OPTION	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	02	02	02	02	02	02	02	02	02	02	02	02
	F	03	03	03	03	03	03	03	03	03	03	03	03
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	02	02	02	02	02	02	02	02	02	02	02	02
	C	03	03	03	03	03	03	03	03	03	03	03	03
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	01	02	02	02	02	02	02	02	02	02	02	02
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63741-X02 *RPU SEE NOTE 16 LEAD FREE OPTION	H	49	49	49	49	49	49	49	49	49	49	49	49
	G	49	49	49	49	49	49	49	49	49	49	49	49
	F	41	41	41	41	41	41	41	41	41	41	41	41
	E	49	49	49	49	49	49	49	49	49	49	49	49
	D	49	49	49	49	49	49	49	49	49	49	49	49
	C	41	41	41	41	41	41	41	41	41	41	41	41
	B	49	49	49	49	49	49	49	49	49	49	49	49
	A	48	49	49	49	49	49	49	49	49	49	49	49
	GND	49	49	49	49	49	49	49	49	49	49	49	49

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63741-X03 SEE NOTE 16 LEAD FREE OPTION	H	02	02	02	02	02	02	02	02	02	02	02	01
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	04	04	04	04	04	04	04	04	04	04	04	04
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	03	03	03	03	03	03	03	03	03	03	03	03
	C	04	04	04	04	04	04	04	04	04	04	04	04
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	03	03	03	03	03	03	03	03	03	03	03	03
	GND	02	02	02	02	02	02	02	02	02	02	02	02

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63741-X04 SEE NOTE 16 LEAD FREE OPTION	H	02	02	02	02	02	02	02	02	02	02	02	02
	G	03	03	03	03	03	03	03	03	03	03	03	03
	F	04	04	04	04	04	04	04	04	04	04	04	04
	E	02	02	02	02	02	02	02	02	02	02	02	02
	D	03	03	03	03	03	03	03	03	03	03	03	03
	C	04	04	04	04	04	04	04	04	04	04	04	04
	B	02	02	02	02	02	02	02	02	02	02	02	02
	A	01	03	03	03	03	03	03	03	03	03	03	03
	GND	02	02	02	02	02	02	02	02	02	02	02	02

\*REAR PLUG-UP PART NUMBER


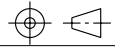
PCB THICKNESS RANGE FOR REAR PLUG UP APPLICATIONS: 5.50 - 6.80

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63741-X05 *RPU SEE NOTE 16 LEAD FREE OPTION	H	25	25	25	25	25	25	25	25	25	25	25	25
	G	24	24	24	24	24	24	24	24	24	24	24	24
	F	12	12	12	12	12	12	12	12	12	12	12	12
	E	25	25	25	25	25	25	25	25	25	25	25	25
	D	24	24	24	24	24	24	24	24	24	24	24	24
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	49	25	25	25	25	25	25	25	25	25	25	25
	A	48	24	24	24	24	24	24	24	24	24	24	24
	GND	49	49	49	49	49	49	49	49	49	49	49	49

METRAL P/N	ROW	CONTACT CODE											
		1	2	3	4	5	6	7	8	9	10	11	12
63741-X06 *RPU SEE NOTE 16 LEAD FREE OPTION	H	49	49	49	49	49	49	49	49	49	49	49	49
	G	49	49	49	49	49	49	49	49	49	49	49	49
	F	41	41	41	41	41	41	41	41	41	41	41	41
	E	49	49	49	49	49	49	49	49	49	49	49	49
	D	49	49	49	49	49	49	49	49	49	49	49	49
	C	41	41	41	41	41	41	41	41	41	41	41	41
	B	49	49	49	49	49	49	49	49	49	49	49	49
	A	35	49	49	49	49	49	49	49	49	49	49	49
	GND	36	36	36	36	36	36	36	36	36	36	36	36

PCB THICKNESS RANGE FOR REAR PLUG UP APPLICATIONS: 5.70 - 7.20 FOR METRAL 1000 APPLICATIONS (RECEPTACLE) ADD 6.00 - 7.20 FOR METRAL 4000 APPLICATIONS.

PCB THICKNESS RANGE FOR REAR PLUG UP APPLICATIONS: 4.75 - 6.45 FOR METRAL 1000 APPLICATIONS (RECEPTACLE) ADD 4.80 - 6.45 FOR METRAL 4000 APPLICATIONS.

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER	 www.fciconnect.com				
ltr	ecn no.	dr	date	linear	0.X ±0.3	projection	COPY				
T					0.XX ±0.13		title				
					.XXX ±.051		VERTICAL SIGNAL HDR 8 ROW				
				angles	0° ±2°		P.F. 96 POS. SELECT LOAD EXT.				
					dr		E. KROPER.	2001-01-15	product family	METRAL 2000	code
					enrg		J. VOLSTORF	2001-01-15	size	dwg no	213
				chr	J. VOLSTORF	2001-01-15	MM	A	63741	sheet	5
				appd	J. VOLSTORF	2001-01-15				scale	1:1
sheet index	revision sheet										


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PRODUCT NUMBER

SEE SHEET 1


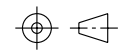

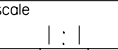
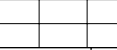
NOTES:

1. SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING, CIRCUIT BOARD DESIGN CONSIDERATIONS, REPAIR PROCEDURES AND PRODUCT OFFERINGS.
2. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR DIFFERENTIAL APPLICATIONS."
3. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR SINGLE-ENDED APPLICATION."
4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994
5. HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS FILLED, FLAME RETARDANT PER UL 94-V0.  
PIN MATERIAL: PHOSPHER BRONZE  
GROUND SPRING MATERIAL: PHOSPHER BRONZE  
STRIPLINE SHIELD MATERIAL: PHOSPHER BRONZE
6. PLATING INFORMATION: PLATING ON CONTACT AREA MEETS THE PERFORMANCE LEVELS AS SHOWN IN TABLE ON SHEET 1. PLATING ON "LF" TAILS IS Sn. PLATING ON ALL OTHER TAILS IS SnPb.
7. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS.  
FOR MATING WITH METRAL 1000 RECEPTACLES  
DIM A : 5.00mm MIN, 8.00mm MAX FOR ROWS A-H  
DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A  
DIM C : 5.00mm MIN, 8.00mm MAX FOR ROWS A-H  
DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A  
FOR MATING WITH METRAL 4000 RECEPTACLES  
DIM A : 5.00mm MIN, 6.50mm MAX FOR ROWS A, B, D, E, G & H  
DIM A : 5.00mm MIN, 8.00mm MAX FOR ROWS C & F  
DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A  
DIM C : 5.00mm MIN, 7.00mm MAX FOR ROWS A, B, D, E, G & H  
DIM C : 5.00mm MIN, 8.00mm MAX FOR ROWS C & F  
DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A
8. THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 2.9mm SINCE THE COMPLAINT SECTIONS OF THE GROUND SPRING OF THE HEADER DIRECTLY OPPOSE THE GROUND SPRING OF THE SHROUD. THE MIN PCB THICKNESS FOR FRONT PLUG-UP ONLY APPLICATIONS IS 1.6mm.

9. THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD AND MAY BE OMITTED FOR FRONT PLUG-UP ONLY DESIGNS.
10. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS, SEE APPLICATION SPECIFICATION GS-20-010.
11. CURRENT RATING : 1 AMP PER PIN
12. TEMPERATURE RANGE : -55°C TO +105°C
13. P/N 63741-XYLFL  

  - LEAD FREE (OPTIONAL)
  - SELECT LOAD PATTERN
  - PLATING CODE
14. FOR FRONT PLUG-UP APPLICATIONS, THE EVEN NUMBERED PINS IN ROW 'C' & 'F' CAN BE USED FOR POWER AS WELL AS FOR GROUND. IF THE SURROUNDING PINS ARE NOT USED FOR POWER, THEN EACH PIN CAN CARRY 3 AMPS. IF THE SURROUNDING PINS ARE USED FOR POWER, THEN EACH PIN CAN CARRY 1 AMP. WHEN THE SURROUNDING PINS ARE USED ONLY FOR LOW SPEED SIGNALS, THEN THE EVEN NUMBERED 'C' AND 'F' ROW PINS CAN ALSO BE USED FOR LOW SPEED SIGNALS. THIS IS NOT TRUE FOR REAR PLUG-UP APPLICATIONS USING METRAL 2000 SHROUD AS IN THIS CASE ALL 'C' AND 'F' ROW PINS ARE COMMON TO GROUND.
15. PRODUCTS WHERE THE PART NUMBERS ENDS IN LF MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008. ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
16. FOR LEAD FREE PART NUMBERS ADD 'LF' SUFFIX. EXAMPLE: 63741-XYLFL
17. PIN TYPE IS AT THE MANUFACTURERS OPTION AND CAN BE EITHER BABY-H OR EYE OF THE NEEDLE STYLE



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mat'l code		SEE NOTE 5		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com		
ltr	ecr no.	dr	date	linear	0.X ±0.3	COPY		 title	VERTICAL SIGNAL HDR 8 ROW P.F. 96 POS. SELECT LOAD EXT.	
T					0.XX ±0.13	projection				
					.XXX ±.051	 product family METRAL 2000 code				
				angles	0° ±2°	 size		213		
				dr	E. KROPER. 2001-01-15	MM		A	63741	
				enrg	J. VOLSTORF 2001-01-15	 scale				sheet
				chr	J. VOLSTORF 2001-01-15	1:1				6
				appd	J. VOLSTORF 2001-01-15					
sheet index	revision sheet									