SingIFuse™ SF-1206S Series Features

- Single blow fuse for overcurrent protection
- 3216 (EIA 1206) miniature footprint
- Slow blow fuse
- UL certified
- RoHS compliant* and halogen free
- Thin film chip fuse
- Surface mount packaging for automated assembly

SF-1206S Series - Slow Blow Surface Mount Fuses

Electrical Characteristics

Model	Rated Current (Amps)	Fusing Time	Resistance (mΩ) Typ.*	Rated Voltage	Breaking Capacity	Typical I^2t (A^2s)
SF-1206S050	0.50	Open within 5 sec. at 250 % rated current	385	DC 63 V	DC 63 V 50 A	0.030
SF-1206S080	0.80		165			0.068
SF-1206S100	1.00		108			0.098
SF-1206S125	1.25		76			0.155
SF-1206S150	1.50		51			0.236
SF-1206S200	2.00		32			0.339
SF-1206S250	2.50		26	DC 32 V	DC 32 V 50 A	0.605
SF-1206S300	3.00		20			0.933
SF-1206S400	4.00		14	DC 24 V	DC 24 V 50 A	1.537
SF-1206S500	5.00		10			2.533
SF-1206S700	7.00		6.5			5.684

*Resistance value was measured with less than 10 % of rated current.

Reliability Testing

Parameter	Requirement	Test Method
Carrying Capacity	No fusing	Rated current, 4 hours
Fusing Time	Within 1 minute	200 % of its rated current
Interrupting Ability	No mechanical damages	After the fuse is interrupted, rated voltage applied for 30 seconds again
Bending Test	No mechanical damages	Distance between holding points: 90 mm, Bending: 3 mm,1time, 30 seconds
Resistance to Solder Heat	±20 %	260 °C ±5 °C,10 seconds ±1 second
Solderability	95 % coverage minimum	235 °C ±5 °C, 2 ±0.5 second 245 °C ±5 °C, 2 ±0.5 second (lead free)
Temperature Rise	<75 °	100 % of its rated current, measure of surface temperature
Resistance to Dry Heat	±20 %	105 °C ±5 °C,1000 hours
Resistance to Solvent	No evident damage on protective	23 °C ±5 °C of isopropyl alcohol, 90 seconds coating and marking
Residual Resistance	10k W or more	Measure DC resistance after fusing
Thermal Shock	DR < 10 %	-20 °C / +25 °C /+125 °C /+25 °C, 10 cycles

Typical Part Marking

Represents total content. Layout may vary.

RATING CURRENT (A)

F = 0.50	T = 2.50
K = 0.80	3 = 3.00
L = 1.00	W = 4.00
M = 1.25	Y = 5.00
P = 1.50	Z = 7.00
S = 2.00	

How to Order

SF - 1206 S 050 - 2

- SingIFuse™ Product Designator
- SMD Footprint
  3216 (EIA 1206) size
- Fuse Blow Type
  F = Fast acting
  S = Slow blow
- Rated Current
  050-700 (500 mA - 7.00 A)
- Packaging Type
  - 2 = Tape & Reel (5,000 pcs./reel)

Asia-Pacific:
Tel: +886-2 2562-4117
Fax: +886-2 2562-4116
Europe:
Tel: +41-41 768 5555
Fax: +41-41 768 5510
The Americas:
Tel: +1-951 781-5500
Fax: +1-951 781-5700
www.bourns.com

SingIFuse™ SF-1206S Series Applications

- Portable memory
- LCD monitors
- Disk drives
- PDAs
- Digital cameras
- DVDs
- Cell phones
- Rechargeable battery packs
- Battery chargers
- Set top boxes
- Industrial controllers

SF-1206S Series - Slow Blow Surface Mount Fuses

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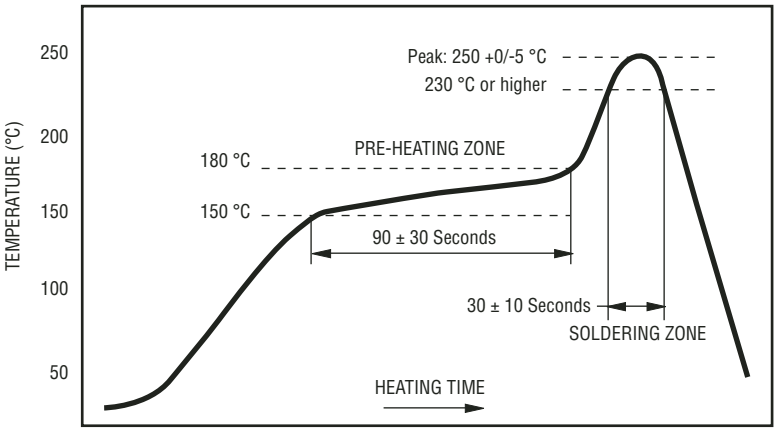
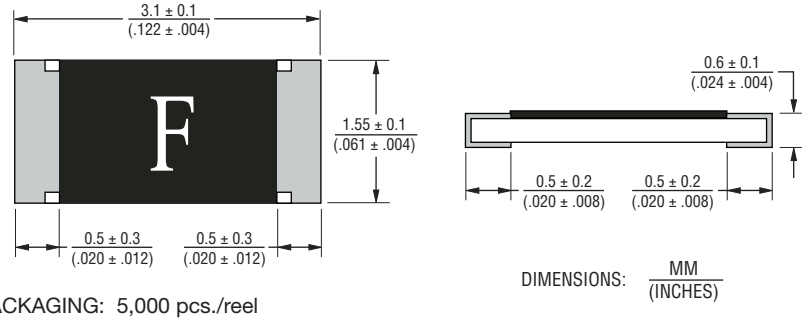
Solder Reflow Recommendations



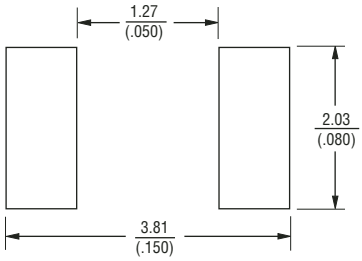
PEAK: 250 +0/-5 °C, 5 seconds
PRE-HEATING ZONE: 150 to 180 °C, 90 ± 30 seconds
SOLDERING ZONE: 230 °C or higher, 30 ± 10 seconds

Product Dimensions

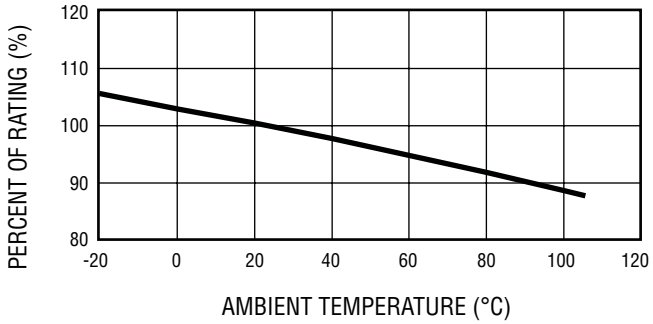


PACKAGING: 5,000 pcs./reel

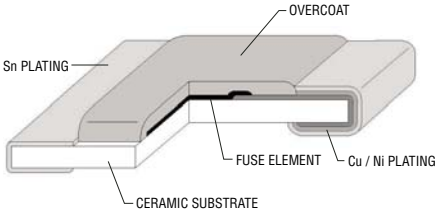
Recommended Pad Layout



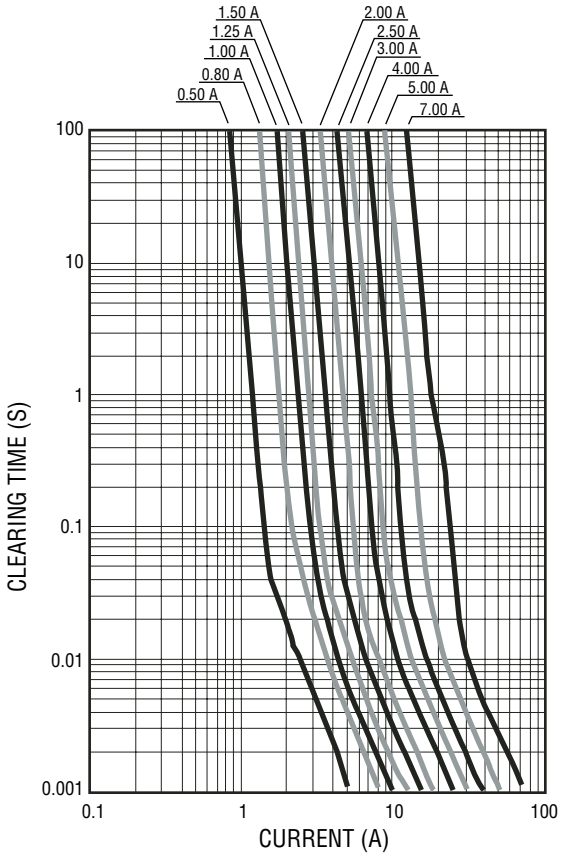
Thermal Derating Curve



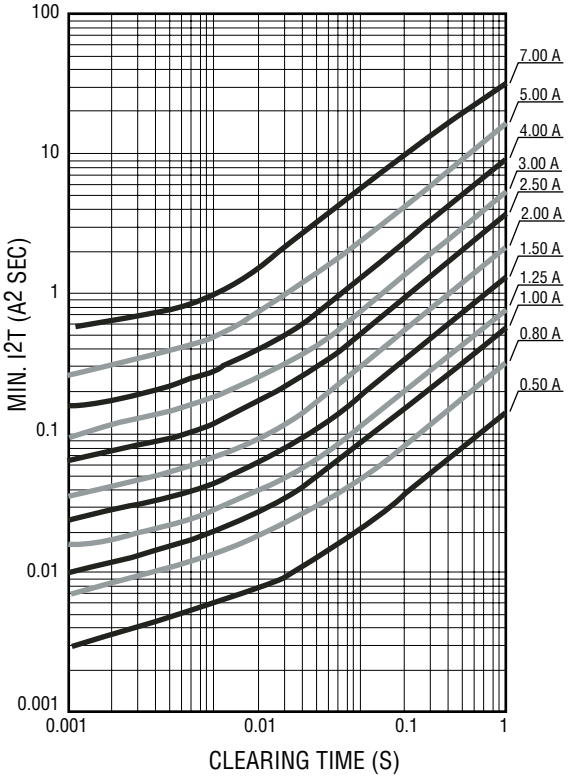
Construction & Material Content



Average Time Current Curves



Minimum I²T V Clear Time Curves



SF-1206S Series Tape and Reel Specifications

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Tape Dimensions	SF-1206S Series per EIA 481-2
W	8.0 ± 0.2 (.315 ± .008)
P_0	4.0 ± 0.1 (.157 ± .004)
P_1	4.0 ± 0.1 (.157 ± .004)
P_2	2.0 ± 0.05 (.079 ± .002)
A	2.0 ± 0.15 (.079 ± .006)
B	3.6 ± 0.2 (.142 ± .008)
F	3.5 ± 0.05 (.138 ± .002)
E	1.75 ± 0.1 (.069 ± .004)
D_0	1.5 + 0.1/-0 (.059 + .004/-0)
T	0.84 ± 0.1 (.033 ± .004)
Reel Dimensions	
A	180 +0/-3.0 (7.087 +0/-.118)
B Min.	60.0 (2.362)
C	13.0 ± 1.0 (.512 ± .039)
W	9.0 ± 1.0 (.354 ± .039)
T	11.4 ± 2.0 (.449 ± .079)